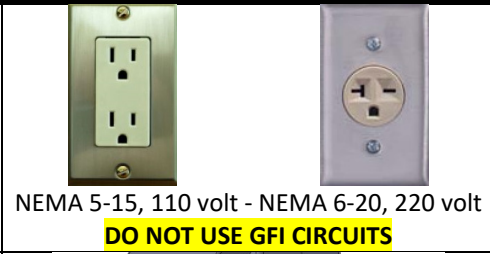




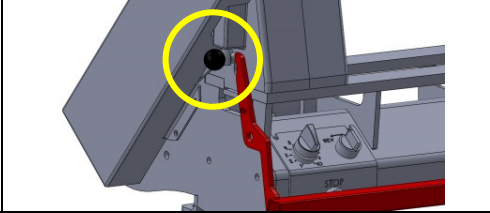
# ROBUST SCOUT READ THIS FIRST



Plug your lathe into a working outlet of the proper voltage.  
 If 110 volts, use a standard household grounded outlet.  
 If 220 volts, use a NEMA 6-20 outlet, rated for 250 volts and 20 Amps.  
 Available at any hardware store.  
**Note: GFI circuits are NOT compatible with your lathe.**



Be sure the spindle lock/index knob is all the way down, otherwise the stop bar lever arm will push the **RED** stop bar against the stop switch and prevent the lathe from running



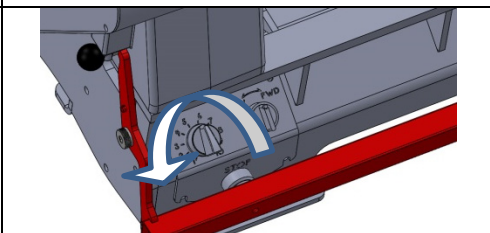
**IF YOUR LATHE WON'T START:** Try these steps in order:

- 1) Is the inverter display lit up? If not, that means you don't have power. Check that the lathe is plugged in to a working outlet of the correct voltage and that that the circuit breaker has not tripped.
- 2) Does the inverter say "STOP"? If so, check your spindle lock: it may be up just enough to open the internal safety switch but not enough to lock the spindle. Push down the spindle lock all the way down.
- 3) Does the inverter say "FLF"? There is a GFI or GFCI on the circuit. They are not compatible with the lathe. Time to call the electrician.
- 4) If the inverter is lit up and says anything other than "STOP" it will be displaying an error code. Unplug the machine until the display goes completely blank and then plug it back in. The error code will usually clear and reset the inverter (**a quick power down will not be sufficient**).  
**If it still will not run, DO NOT attempt to program the drive.**



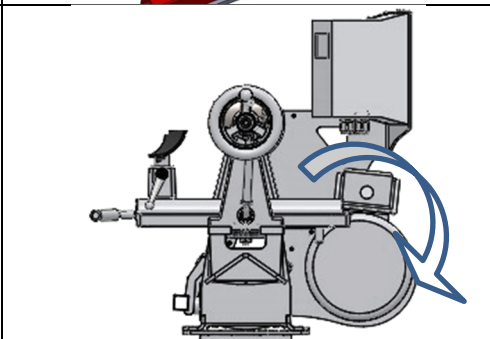
For safety sake, turn the speed dial to the lowest setting every time you start turning.

This is a great habit to get into every time you start your lathe.



For shipping purposes, the junction box on the motor is shipped in the upright position. It may be hit by the banjo when you are working close to the headstock.

If this becomes problematic, rotate the motor 90° to get the junction box out of the way. To do this, first unplug the machine and remove the belt guard. Then remove the two bolts holding the motor and rotate it so that the junction box is towards the back. Then reassemble.



If all else fails, please read your manual. 😊 Then contact us. Robust Tools. P: 608-924-1133 E: info@turnrobust.com

**! Please see our website for more on info on lathe maintenance !**

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